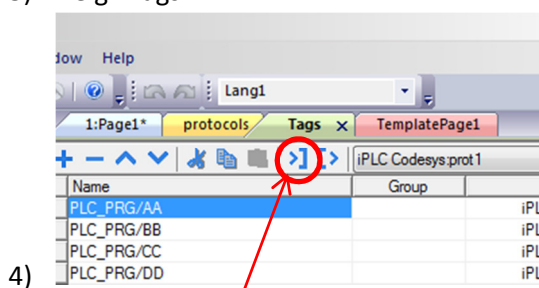


- 1) Legg inn exor-bibliotek inn i CoDeSys
 - a. 3S Software -> CoDeSys V2.3 -> Install Target
- 2) Lag CoDeSys-programmet slik du ønsker
- 3) Exporter tagene til *.SYM fil
 - a. Project -> options -> symbol configuration
 - b. Check av for både dump symbol entries og dump XML symbol table
 - c. Click på "Configure symbol file"
 - d. Sørg for at alle 5 Check-boksene er avhuket og "svarte" – de skal ikke være gråe. Er de gråe – klikk på de, og klikk på de igjen for å få huket av.
 - e. Click OK
 - f. Click Project -> rebuild all

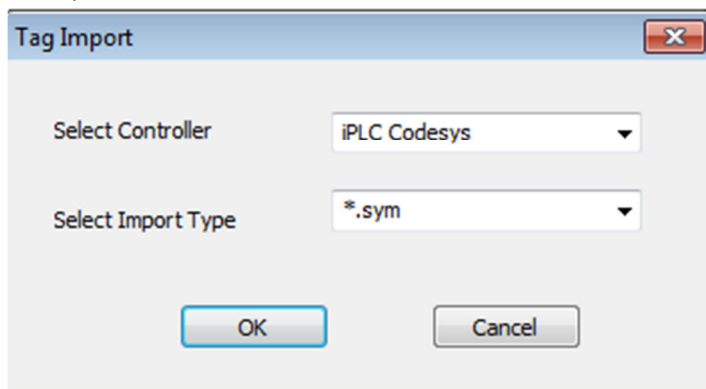
Du har nå laget symbolfila i CoDeSys

Import av taglista til JMobile

- 1) Start et nytt prosjekt
- 2) Velg protokollen iPLC Codesys
- 3) Velg "Tags"

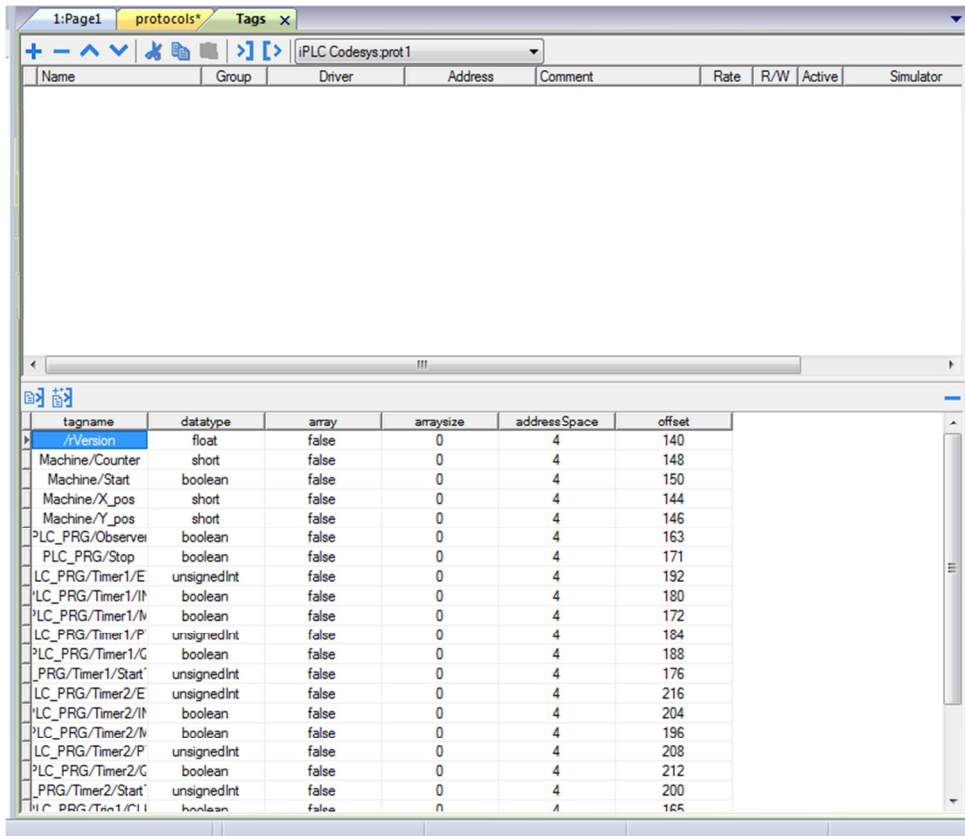


Klikk på denne

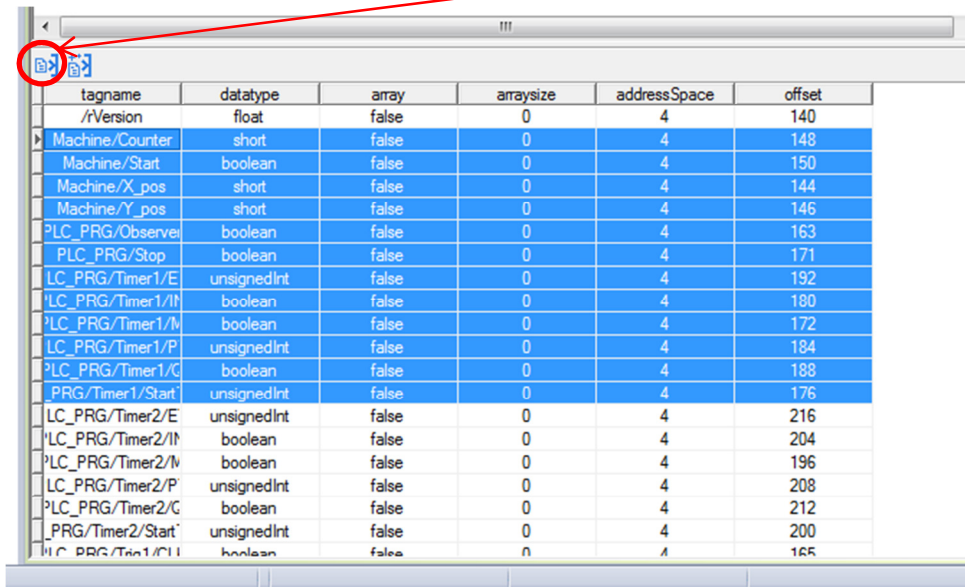


- 5)
- 6) Finn frem til *.SYM-fila som ble laget i CoDeSys.

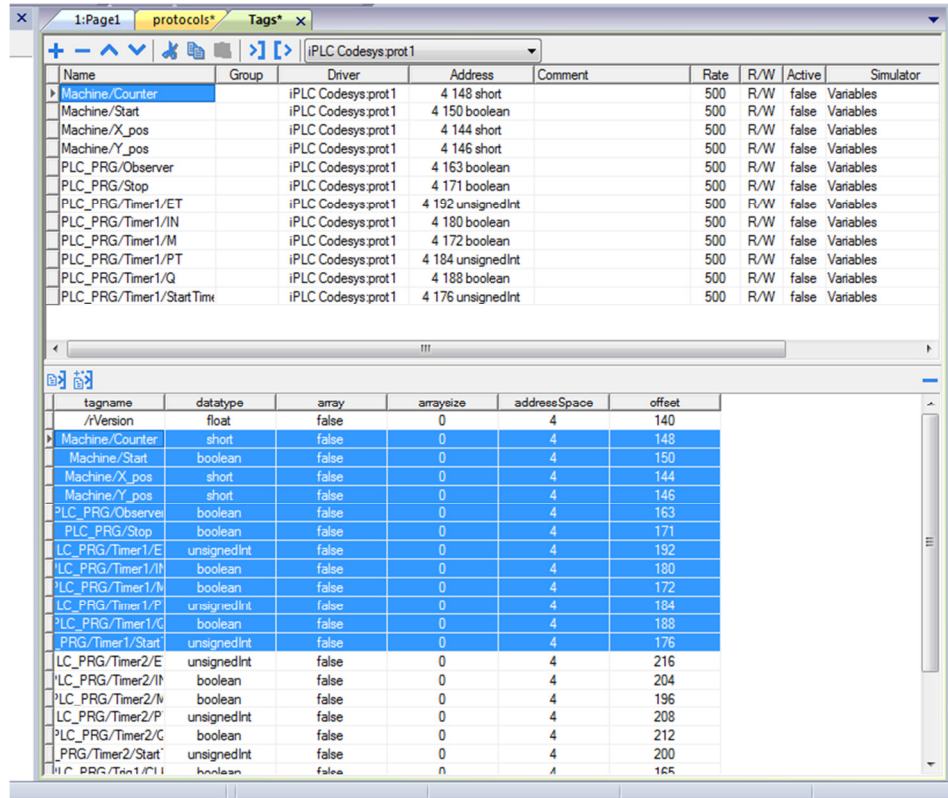
- 7) Du får da opp et lignende vindu:



8) Marker ut de tagene du vil importere og klikk på ikonet til venstre.



9) De valgte tagene er nå importert til JMobile og er klare til å brukes.



Name	Group	Driver	Address	Comment	Rate	R/W	Active	Simulator
Machine/Counter		iPLC Codesys.prot 1	4 148 short		500	R/W	false	Variables
Machine/Start		iPLC Codesys.prot 1	4 150 boolean		500	R/W	false	Variables
Machine/X_pos		iPLC Codesys.prot 1	4 144 short		500	R/W	false	Variables
Machine/Y_pos		iPLC Codesys.prot 1	4 146 short		500	R/W	false	Variables
PLC_PRG/Observer		iPLC Codesys.prot 1	4 163 boolean		500	R/W	false	Variables
PLC_PRG/Stop		iPLC Codesys.prot 1	4 171 boolean		500	R/W	false	Variables
PLC_PRG/Timer1/ET		iPLC Codesys.prot 1	4 192 unsignedInt		500	R/W	false	Variables
PLC_PRG/Timer1/IN		iPLC Codesys.prot 1	4 180 boolean		500	R/W	false	Variables
PLC_PRG/Timer1/M		iPLC Codesys.prot 1	4 172 boolean		500	R/W	false	Variables
PLC_PRG/Timer1/PT		iPLC Codesys.prot 1	4 184 unsignedInt		500	R/W	false	Variables
PLC_PRG/Timer1/Q		iPLC Codesys.prot 1	4 188 boolean		500	R/W	false	Variables
PLC_PRG/Timer1/StartTime		iPLC Codesys.prot 1	4 176 unsignedInt		500	R/W	false	Variables

tagname	datatype	array	arraysize	addressSpace	offset
/Version	float	false	0	4	140
Machine/Counter	short	false	0	4	148
Machine/Start	boolean	false	0	4	150
Machine/X_pos	short	false	0	4	144
Machine/Y_pos	short	false	0	4	146
PLC_PRG/Observer	boolean	false	0	4	163
PLC_PRG/Stop	boolean	false	0	4	171
PLC_PRG/Timer1/ET	unsignedInt	false	0	4	192
PLC_PRG/Timer1/IN	boolean	false	0	4	180
PLC_PRG/Timer1/M	boolean	false	0	4	172
PLC_PRG/Timer1/PT	unsignedInt	false	0	4	184
PLC_PRG/Timer1/Q	boolean	false	0	4	188
PLC_PRG/Timer1/StartTime	unsignedInt	false	0	4	176
PLC_PRG/Timer2/ET	unsignedInt	false	0	4	216
PLC_PRG/Timer2/IN	boolean	false	0	4	204
PLC_PRG/Timer2/M	boolean	false	0	4	196
PLC_PRG/Timer2/PT	unsignedInt	false	0	4	208
PLC_PRG/Timer2/Q	boolean	false	0	4	212
PLC_PRG/Timer2/StartTime	unsignedInt	false	0	4	200
PLC_PRG/Timer2/CL	boolean	false	0	4	165